

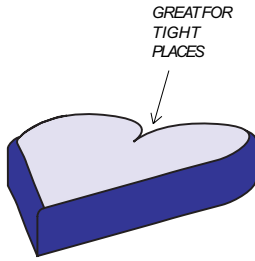
ROUND OVER

ROUND OVER BITS

Small Pilot



PART#1982



Extra Small Brass Pilot (5/32" dia.) allows these bits to roundover edges on finely detailed workpieces with intricate contours, tight confines, and narrow openings. These bits give professional results without all the tedious hand sanding. Carbide cutting edges far outlast comparable high speed steel bits.

Part Number	Radius	Large Diameter	Cutting Length	Overall Length
1/4" SHANK				
1978	1/16"	3/8"	7/16"	2"
1980	1/8"	3/8"	7/16"	2"
1982	1/4"	5/8"	1/2"	2 1/8"
1984	3/8"	7/8"	5/8"	2 1/4"

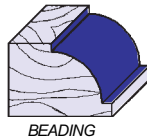
ROUND OVER & BEADING

Ball Bearing Guide



PART#2009

ROUND OVER



Round-Over Part Number	Beading Part Number	Radius	Large Diameter	Cutting Length
1/4" SHANK				
2000A	2100A	1/16"	5/8"	1/2"
2000C	2100C	1/8"	3/4"	1/2"
2000D	2100D	5/32"	13/16"	1/2"
2000	2100	3/16"	7/8"	1/2"
2001	2101	1/4"	1"	1/2"
2002	2102	5/16"	1 1/8"	1/2"
2003	2103	3/8"	1 1/4"	5/8"
2004	2104	1/2"	1 1/2"	3/4"
1/2" SHANK				
2005	2105	3/16"	7/8"	1/2"
2006	2106	1/4"	1"	1/2"
2007	2107	5/16"	1 1/8"	1/2"
2008	2108	3/8"	1 1/4"	5/8"
2008A		7/16"	1 3/8"	5/8"
2009	2109	1/2"	1 1/2"	3/4"
2009A		5/8"	1 3/4"	1"
2009B		9/16"	1 5/8"	3/4"
2010	2110	3/4"	2"	1"
2011		7/8"	2 1/4"	1 1/8"
2012		1"	2 1/2"	1 5/16"
2013		1 1/8"	3"	1 1/2"
2014		1 1/4"	3 1/4"	1 3/4"
2015		1 3/8"	3 1/2"	1 3/4"
2016		1 1/2"	3 3/4"	1 7/8"

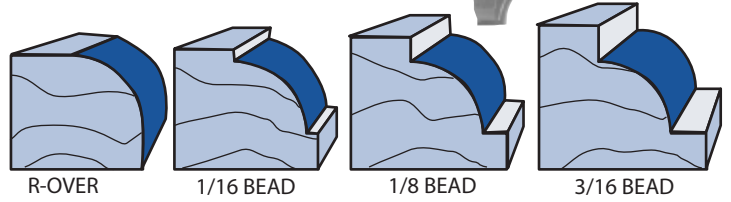
Bearing: Use B3 for Rounding Over
Use B2 for Beading
Use B4 for 2013 thru 2016

MULTI-BEADING SETS

For extra deep beading



PART#2042

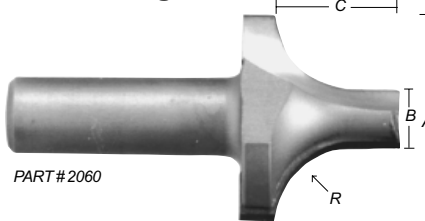


Roundover and More! Conventional Beading only cuts a shallow 1/16" bead. Expand your capabilities with these versatile sets. Deeper beads create a more pronounced edge on larger pieces. Includes all four bearings and Hex Key Wrench.

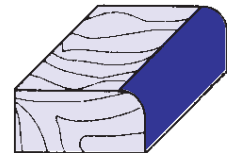
Part Number	Radius	Large Diameter	Cutting Length	Overall Length
1/2" SHANK				
2040B	1/4"	1 1/4"	1/2"	2 3/8"
2042B	3/8"	1 1/2"	5/8"	2 1/2"
2044B	1/2"	1 3/4"	3/4"	2 5/8"

PLUNGE ROUND OVER

With Plunge Point



PART#2060



Part Number	"R" Radius	"A" Large Diameter	"B" Small Diameter	"C" Pattern Length	Overall Length
1/4" SHANK					
2050	1/8"	3/8"	1/8"	1/4"	1 3/4"
2051	3/16"	5/8"	1/4"	1/8"	1 3/4"
2052	1/4"	3/4"	1/4"	3/8"	1 7/8"
1/2" SHANK					
2055	1/4"	3/4"	1/4"	1/4"	2"
2056	1/4"	3/4"	1/4"	3/8"	2"
2057	3/8"	1"	1/4"	5/16"	2 1/8"
2058	3/8"	1"	1/4"	9/16"	2 1/4"
2060	1/2"	1 3/8"	3/8"	3/4"	2 1/2"
2062	9/16"	1 5/8"	1/2"	1"	2 3/4"
2064	5/8"	1 3/4"	1/2"	1 1/16"	3"
2066	3/4"	2"	1/2"	1 1/8"	3"

ROUND OVER & EDGE TRIM (Long Nose)

Part Number	"R" Radius	"A" Large Diameter	"B" Small Diameter	"C" Pattern Length	Overall Length
1/2" SHANK					
*2068	3/16"	1"	1/2"	13/16"	2 5/8"
**2070	3/16"	1"	1/2"	1 5/16"	3 1/8"
*2072	1/4"	1 1/8"	1/2"	13/16"	2 5/8"
**2074	1/4"	1 1/8"	1/2"	1 5/16"	3 1/4"
*2076	3/8"	1 3/8"	1/2"	13/16"	2 3/4"
**2078	3/8"	1 3/8"	1/2"	1 5/16"	3 1/4"

* Edge Trim for 3/4" stock
** Edge Trim for 1 1/4" stock